## BACHELOR OF TECHNOLOGY (C.B.C.S.) (2014 COURSE) B.Tech.Sem - VII CHEMICAL: WINTER- 2022 SUBJECT: PROCESS DYNAMICS & CONTROL

Day: Tuesday Time: 02:30 PM-05:30 PM

Date: 13-12-2022 W-13595-2022 Max. Marks: 60

N.B.:

- 1) All questions are **COMPULSORY**.
- 2) Figures to right indicate FULL marks.
- 3) Draw neat and labeled diagram WHEREVER necessary.
- 4) Use of non-programmable **CALCULATOR** is allowed.
- 5) Assume suitable data if necessary.
- Q.1 Develop the transfer function for a first order system of mercury thermometer [10] exhibiting unsteady state behavior with neat diagram.

OR

A thermometer follows first order dynamics with time constant of 0.2 minute. It is placed in a temperature bath of  $120\,^{0}$ C and is allowed to reach steady state. It is suddenly transferred to another bath at  $180\,^{0}$ C at time t = 0 and is left there for 0.2 minute and immediately returned to the original bath at  $120\,^{0}$ C. estimate thermometer reading at t = 0.2 min.

Q.2 A step change of magnitude 4 is introduced into a system having transfer [10] function given as below. Estimate, overshoot and frequency of oscillation, also comment on nature of damping coefficient.

$$\frac{Y(S)}{X(S)} = \frac{5}{2s^2 + 0.3s + 0.5}$$

OR

Elaborate characteristics of under damped system for step change with neat [10] sketch and define terms:

i) Overshoot

iv) Period of oscillation

ii) Decay ratio

v) Response time

iii) Rise time

vi) Natural period of oscillation

- Q.3 A set point of control system having transfer function as below has a step [10] change of 0.1 unit. Determine:
  - i) The maximum value of C and the time at which it occurs
  - ii) Offset
  - iii) Period of oscillation

$$\frac{C(S)}{R(S)} = \frac{8}{2s^2 + 3s + 9}$$

OR

Derive an expression for regulator mechanism of proportional derivative [10] controller also give the expression for offset using PD controller with regulator mechanism.

Q.4 The open loop transfer function of a control system is given as:

$$G(S) = \frac{Kc(s+2)}{s(s+3)(s+4)}$$

Determine the stability of the system using Routh stability criterion.

OR

[10]

[10]

- a) Enumerate the steps for estimating stability by Routh stability method, also [05] mention the rules of Routh stability.
- b) Elaborate with neat sketch different nature of root loci in process control. [05]
- Q.5 a) Enumerate step wise rules for plotting bode diagrams and elaborate the bode [05] stability criterion.
  - b) Elaborate Gain and Phase margin in detail. [05]

OR

Plot the bode diagram for following control system: [10]

$$G(S) = \frac{4(1+2s)e^{-0.5s}}{(s+1)(0.2s+1)}$$

- Q.6 a) Elucidate the Z-N settings for P, PI and PID controller. [05]
  - b) Elaborate the significance and working of ratio control in process industry, with [05] an example.

OR

Find the P, PI PID settings for the following system by Z-N method

$$G_p = \frac{1}{(5s+1)(2s+1)}, G_m = \frac{1}{(10s+1)}, G_f = 1$$