## BACHELOR OF TECHNOLOGY (C.B.C.S.) (2014 COURSE) B.Tech.Sem - VI MECHANICAL: WINTER- 2022 SUBJECT: MECHANICAL MEASUREMENT & METROLOGY

Day: Tuesday

Time: 10:00 AM-01:00 PM

Max. Marks: 60 Date: 29-11-2022 W-13453-2022 N.B. All questions are **COMPULSORY**. 1) Figures to the right indicate FULL marks 2) Use of non – programmable **CALCULATOR** is allowed. 3) Assume suitable data if necessary. 4) Draw a generalized block diagram of measurement system and explain in (10) Q.1 detail each stage involved in it with suitable example. (10)State and explain the static characteristics of a measuring instrument. **Q.2** Write a short note on (10)Constant Deviation Prism i) Sine Center ii) OR Draw a neat sketch of Vernier caliper. Explain the use of each component (10) involved in it. Also mention equation of least count. Explain the working of J & K type of thermocouples. State the material used (10) Q.3 and temperature ranges for each of these. Draw a block diagram of DAQ. Explain the function of each block involved (10) in it. State the applications of DAQ. Q.4 What is mean by CMM? State the different types of CMM and explain any (10)one in detail. State and explain Taylor's principle of gauge design. (10)How LVDT is used to measure the applied pressure? Explain with suitable (10) Q.5 sketch. List the sensors used for measurement of angular displacement and explain (10)any one sensor in detail. Write a short note on **Q.6** (10)Optical Profile Projector i) ii) NPL Flatness Interferometer Write a short note on (10)i) Span Micrometer ii) Bench Micrometer