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**BACHELOR OF TECHNOLOGY (C.B.C.S.) (2014 COURSE)**  
**B.Tech.Sem - VII ELECTRONIC : WINTER- 2022**  
**SUBJECT : PROGRAMMABLE LOGIC CONTROLLERS & APPLICATIONS**

Day : Friday

Time : 02:30 PM-05:30 PM

Date : 09-12-2022

W-13394-2022

Max. Marks : 60

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**N.B.:**

- 1) All questions are **COMPULSORY**.
  - 2) Figures to the right indicate **FULL** marks.
  - 3) Draw neat and labeled diagram **WHEREVER** necessary.
  - 4) Assume suitable data if necessary.
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**Q.1** With a neat diagram explain the cascade control for any practical application. [10]

**OR**

What is the necessity of PLC? Justify the role of PLCs in automation in industries. [10]

**Q.2** What is a transmitter? Explain with neat diagram the 2-wire and 3-wire transmitter. [10]

**OR**

Smart transmitter plays important role in automation industries. Justify by giving suitable example. [10]

**Q.3** How will you interface input devices to PLC through the input module? With help of diagram, show the connection of input switches, sensors to PLC with example. [10]

**OR**

Draw the ladder diagram for following: [10]  
In a stacking system,

- i) In a stock of panels, spacer is inserted at 10 sheets.
- ii) After 10 more sheets, the stack is banded.
- iii) A 2-second delay is necessary to pull back the bander.
- iv) Spray colour to be applied to stack.
- v) Repeat procedure

**Q.4** What are the application interfaces required for i) RFID ii) Bar code [10]

**OR**

What are the different methods of programming PLC? Explain instruction list (IL) with example. [10]

**Q.5** With neat diagram explain HMI. [10]

**OR**

What is the role of SCADA in automation? Explain RTU and MTU. [10]

**Q.6** Describe the applications and advantages of CNC machine in manufacturing. [10]

**OR**

Write in brief about: [10]

- i) AS – I interface
- ii) Control Net

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