## BACHELOR OF TECHNOLOGY (C.B.C.S.) (2020 COURSE) B.Tech.Sem - IV MECHANICAL :SUMMER- 2022 SUBJECT : SCIENCE OF ENGINEERING MATERIALS

Day: Monday Time: 10:00 AM-01:00 PM Date: 20-06-2022 S-24498-2022 Max. Marks: 60 **N.B.:** All questions are **COMPULSORY**. 1) 2) Figures to the right indicate FULL marks. 3) Draw neat and labeled diagram WHEREVER necessary. 4) Assume suitable data if necessary. With the help of neat sketch, explain that the plastic deformation also occurs [05] O.1 a) by twin. b) Describe in brief recovery, recrystallization and grain growth stages in [05] recrystallization process. OR Q.1 a) Why fine grain structure shows more strength and hardness than coarse grain [05] structure? b) Describe the role of grain boundary in strain hardening phenomena. [05] Q.2 a) How fatigue test is carried out? Give the different methods to improve fatigue [05] life of component. b) Comment on "Internal detect, size and shape can be analysis by ultrasonic test". [05] OR **Q.2** Differentiate between: [10] Charpy impact and Izod impact tests ii) Magnetic flux test and radiography inspection Q.3 Draw the equilibrium diagram from following data: [10]M.P. of element 'A' is – 1010 °C M.P. of element 'B' is – 780 °C Solubility of element 'B' in element 'A' is 20% at 600 °C and decreases to 5% at room temperature. Solubility of element 'A' in element 'B' is 14% at 600 °C and decreases to 2% at room temperature. Eutectic mixture is form at 40% B, at temperature 600 °C. Find out: i) Amount of alpha % at 25% B. ii) Amount of E% at 65% B. Also show step by step cooling of these alloy from high temperature to room temperature. Draw the microstructural phases. OR With the suitable example, explain the use of lever rule and Gibb's phase rule [05] Q.3 a) in equilibrium diagram.

b) What is mean by micro segregation? How it can be minimized?

[05]

Q.4	a)	Explain the hardening heat treatment with its purposes.	[05]
	b)	Describe suitable heat treatment for following purposes:  i) Fine grain structure of pearlite and ferrite.  ii) Fully bainitic matrix.	[05]
		OR	
Q.4	a)	What is meant by hardenability? On what factors does it depend?	[05]
	b)	Explain any one surface hardening heat treatment.	[05]
Q.5	a)	How the gray cast iron is more desirable than white cast iron. Write its applications.	[05]
	b)	Write the classification of tool steels.	[05]
		OR	
Q.5	a)	<ul> <li>Give the chemical composition, properties and applications of:</li> <li>i) Martensitic stainless steel</li> <li>ii) Austenitic stainless steel</li> </ul>	[05]
	b)	What do you know about tool steels?	[05]
Q.6	a)	Write the advantages and limitations of powder metallurgy process.	[05]
	b)	Explain the importance of particle size, shape on compacting and final strength of powder metallurgical component.	[05]
		OR	
Q.6	a)	Describe with neat sketch "Atomization Process".	[05]
	b)	List out the advantages and limitations of liquid phase sintering.	[05]
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