

**BACHELOR OF TECHNOLOGY (C.B.C.S.) (2020 COURSE)**  
**B.Tech.Sem - IV CHEMICAL :SUMMER- 2022**  
**SUBJECT : DESIGN OF HEAT TRANSFER EQUIPMENT**

Day : Monday  
Date : 20-06-2022

**S-24442-2022**

Time : 10:00 AM-01:00 PM  
Max. Marks : 60

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**N.B**

- 1) All questions are **COMPULSORY**.
  - 2) Figures to the right indicate **FULL** marks.
  - 3) Draw neat and labelled diagram **WHEREVER** necessary.
  - 4) Assume suitable data if necessary.
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**Q.1** Enlist the steps involved in design of double pipe heat exchanger (DHPE). [10]  
What are the limitations of DPHE?

**OR**

**Q.1** Derive an expression for LMTD for counter-current flow arrangement. [10]

**Q.2** What are the advantages of shell and tube heat exchanger (STHE) over DPHE? [10]

**OR**

**Q.2** Derive an expression for equivalent diameter for square and triangle pitch with reference to STHE. [10]

**Q.3** Define following terms for evaporator: [10]  
(i) Capacity  
(ii) Steam consumption  
(iii) Economy  
(iv) Boiling point elevation

**OR**

**Q.3** Single effect evaporator is fed at a rate of 12000 kg/hr of solution containing 2% (w/w) solids. Thick liquor leaving the evaporator contains 30% (w/w) solids. If boiling point of solution is 70°C and steam is available at 125°C, calculate: (i) Steam consumption, (ii) Economy, and (iii) Heat transfer area. [10]  
Data:

Temperature of feed = 28°C  
Latent heat of condensation of steam = 526 kcal/kg  
Latent heat of vaporization of water = 540 kcal/kg  
Specific heat of feed = 0.91 kcal/kg.°C  
Overall heat transfer coefficient = 1800 kcal/hr.m<sup>2</sup>.°C

**Q.4** Derive an expression for overall heat transfer coefficient (HTC) for mechanically agitated contactor (MAC) wherein heat energy is supplied through limpet coil to the content of MAC.

**OR**

**Q.4** Enumerate any two empirical equations for HTC for a given impeller design. What is the effect of impeller speed on HTC?

**Q.5** Derive an expression to estimate pressure drop in solid liquid fluidized bed (SLFB) in laminar regime. [10]

**OR**

**Q.5** Enumerate Richardson- Zaki expression of velocity- voidage relationship. How can you measure voidage in SLFB experimentally? [10]

**Q.6** Enumerate with neat sketch the components of furnaces [10]

**OR**

**Q.6** Enumerate following with reference to furnace: [10]  
(i) Thermal efficiency  
(ii) Excess oxygen requirement  
(iii) Lobo- Evans method