

**BACHELOR OF TECHNOLOGY (C.B.C.S.) (2014 COURSE)**  
**B.Tech.Sem - VI CHEMICAL :SUMMER- 2022**  
**SUBJECT : CHEMICAL REACTION ENGINEERING-II**

Day : Friday  
Date : 17-06-2022

**S-13510-2022**

Time : 02:30 PM-05:30 PM  
Max. Marks : 60

**N.B.**

- 1) All questions are **COMPULSORY**.
- 2) Figures to the right indicate **FULL** marks.
- 3) Use of non-programmable calculator is allowed.

**Q.1 a)** Differentiate between progressive conversion model and unreacted core model. **(03)**

**b)** On doubling the particle size from R to 2R, the time for complete conversion triples. What is the contribution of ash diffusion to the overall resistance for particles of size R. **(07)**

**OR**

Solids of unchanging size,  $R = 0.3$  mm are reacted with gas in a steady flow bench scale fluidized reactor with the following result, **(10)**

$$F_0 = 10 \text{ gm / sec. } W = 1000 \text{ gm, } \bar{X}_B = 0.75$$

Also, the conversion is strongly temperature sensitive suggesting that the reaction step is rate-controlling. Design a commercial sized fluidized bed reactor (find W) to treat 4 metric tons/hr of solid feed of size  $R = 0.3$  mm to 98% conversion.

**Q.2** Derive the rate equation for instantaneous reaction with respect to mass transfer. **(10)**

**OR**

The concentration of undesirable impurity in air (at 1 bar =  $10^5$  Pa) is to be reduced from 0.1% to 0.02% by absorption in pure water. Find the height of tower required for counter current operations.

$$\text{Data: } k_{Ag}a = 0.32 \text{ mol / hr.m}^3 \cdot \text{Pa}$$

$$k_{Al}a = 0.1 / \text{hr}$$

The solubility of A in water is given by Henry's law constant.

$$H_A = 12.5 \text{ Pa.m}^3/\text{mol.}$$

The flow rates per meter squared cross section of tower are

$$F_g / A_{cs} = 1 \times 10^5 \text{ mol / hr.m}^2, F_l / A_{cs} = 7 \times 10^5 \text{ mol / hr.m}^2.$$

The molar density of liquid under all conditions if  $C_T = 56000 \text{ mol/m}^3$ .

**Q.3 a)** Elaborate in detail Langmuir adsorption isotherm. **(05)**

**b)** Give various methods for preparation of catalyst. **(05)**

**OR**

Elaborate with cumene adsorption synthesizing a rate law rate limiting step.

**Q.4** What are experimental methods for finding rates? Give rate equation for each method. **(10)**

P.T.O.

**OR**

Give design considerations of fixed bed reactor. (10)

**Q.5** Derive the rate equation for diffusion and reaction in spherical catalyst pellet. (10)

**OR**

**a)** Illustrate mass transfer and reaction in packed bed.

**b)** Chemical vapor decomposition.

**Q.6** Elaborate on "Role of RTD in determining reactor behaviour." Give examples. (10)

**OR**

Illustrate relationship between E, F and C curve. Give details of pulse experiment.

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