

**BACHELOR OF TECHNOLOGY (C.B.C.S.) (2014 COURSE)**

**B.Tech.Sem - VII ELECTRONIC : : SUMMER - 2022**

**SUBJECT : PROGRAMMABLE LOGIC CONTROLLERS & APPLICATIONS**

Day : Tuesday

Date : 31-05-2022

Time : 02:30 PM-05:30 PM

Max. Marks : 60

**S-13394-2022**

**N.B.**

- 1) All questions are **COMPULSORY**.
- 2) Figures to the right indicate **FULL** marks.
- 3) Draw diagrams **WHEREVER** necessary.

**Q.1** State the advantages and the limitations of automation. List different tools of automation. (10)

**OR**

Define the following: (10)

- a) Controlled variable
- b) Setpoint
- c) Manipulated variable
- d) Load variable

Give example of the above with the help of suitable example.

**Q.2** Explain the configuration and calibration of SMART. (10)

**OR**

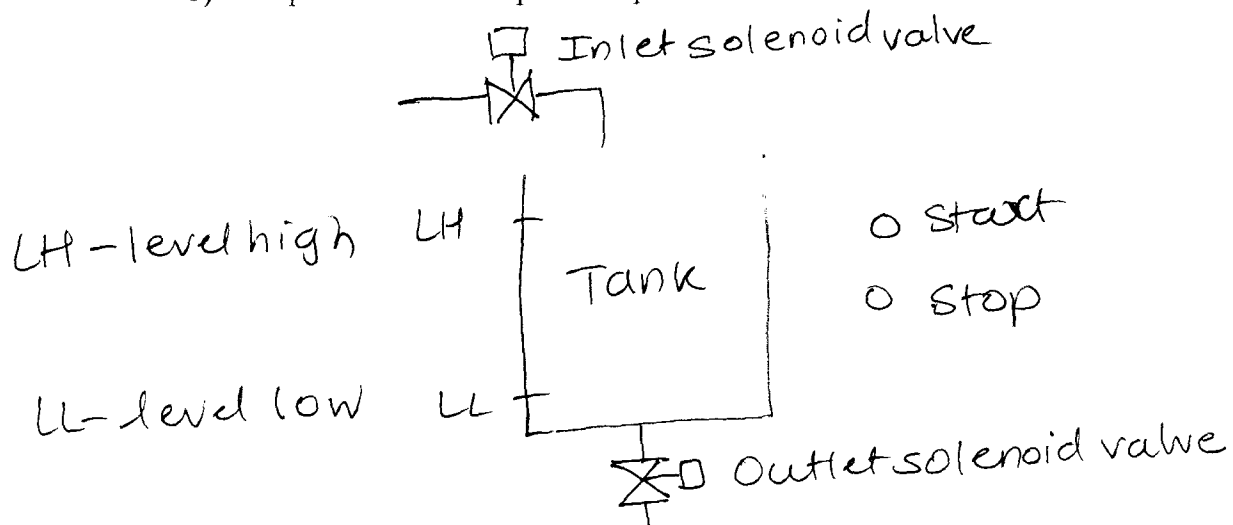
Explain the working principle of 2 wire transmitter. State its advantages. Explain the concept of field located and control room located devices with the help of examples. (10)

**Q.3** Explain the working of digital output module with the help of a neat diagram. Give examples of digital outputs and analog outputs. (10)

**OR**

Develop relay ladder diagram for single tank level system: (10)

- 1) Provide master start/stop.
- 2) When start push button is activated, open inlet solenoid valve to fill the tank.
- 3) When tank is full (level high) close inlet solenoid valve and open outlet solenoid valve to drain the tank.
- 4) Keep the outlet solenoid valve open till tank is empty (level low) and then open inlet valve.
- 5) Repeat the above steps till stop is activated



Single tank level system

P.T.O.

**Q.4** State the six PLC programming language. Using structured list programming method, write a program for water tank level control with one input valve and one output valve. **(10)**

**OR**

What is Human machine interface? What are the different types of HMI. Also state the advantages. **(10)**

**Q.5** Explain in detail the following: **(10)**  
**a)** RTU **b)** MTU

**OR**

What is the difference between PLC and DCS? Explain input and output modules of DCS. **(10)**

**Q.6** State the applications of CNC machines in manufacturing. Explain any one in detail. **(10)**

**OR**

**a)** State the features of Device bus network. **(05)**

**b)** What is the difference between Device net and ControlNet. **(05)**

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